



For more information on **Gimpel valves** please contact the following location:

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**Proper Maintenance Ensures Longevity and Safety**

Many factors can affect the life of an oil-operated valve—from poor steam quality to contamination of the oil. Without proper maintenance and operating procedures, failure of the valve could result in a catastrophic failure of the turbomachinery it protects.

Dresser-Rand's worldwide network of approved service centres all follow the same strict procedures and quality standards to ensure that valves returned to site are inspected, tested, rebuilt, and functionally restored to “as new” condition.

If an unsafe operating condition occurs, the trip throttle valve is required to quickly close to prevent damage to the rotating machinery. Poor maintenance practices, incorrect testing procedures, and the use of non-OEM replacement parts and service can compromise the safety and reliability of the trip throttle valve.

**Advantages of Gimpel Factory Field Service**

- Factory-trained Gimpel service technicians with access to factory drawings, parts dimensions, bills of material and testing procedures
- Review of installation and potential problems/oversights including piping, drainage and valve support
- Complete valve inspection, i.e., both steam section and actuator
- Confirmation of critical valve settings
- Dimensional and visual inspection of parts
- Liquid penetrant inspection (PT) of stellite surfaces and applicable non-destructive testing of other critical parts as required in accordance with factory standards
- Recommend use of OEM parts including product improvements
- Reconditioning of valve to factory standards
- Final functional testing of the valve assembly including design settings, tripping parameters and exercising
- 90-day warranty of parts and work
- Record of modifications and work in master serial number file for future reference

**Operational and Maintenance Training**

Dresser-Rand offers a wide variety of training courses on a range of products and services worldwide. Correct operating and service maintenance training for Gimpel valves is just one of the many topics that can be instructed on-site or in one of our dedicated training centres.

For more information, please call your local Dresser-Rand service or training centre.

