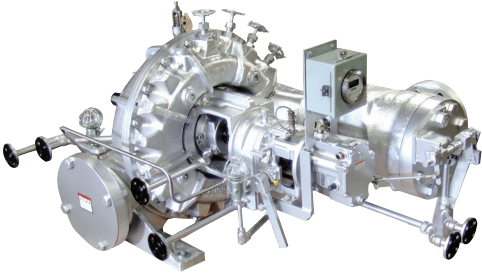


RLA / RLVA

Single-Stage Steam Turbine

These rugged, versatile mechanical drive steam turbines are typically used for lube oil pumps, feed water pumps, fans, and generators for applications from 1 HP (0.745 kW) to 1000 HP (745 kW). The RLA, horizontal orientation, and RLVA, vertical orientation, radial split casings comply with API 611, have inlet covers with integral steam chests, 360-degree arc of admission, and exhaust casings formed by two heavily ribbed castings.



Hand Valves

The multiple hand valve feature allows part load, overload, and minimum inlet/maximum back pressure control for flexible operation and increased part-load efficiency. The appropriate number of hand valves is determined by steam and operating conditions and application load requirements.



Overspeed Trip System

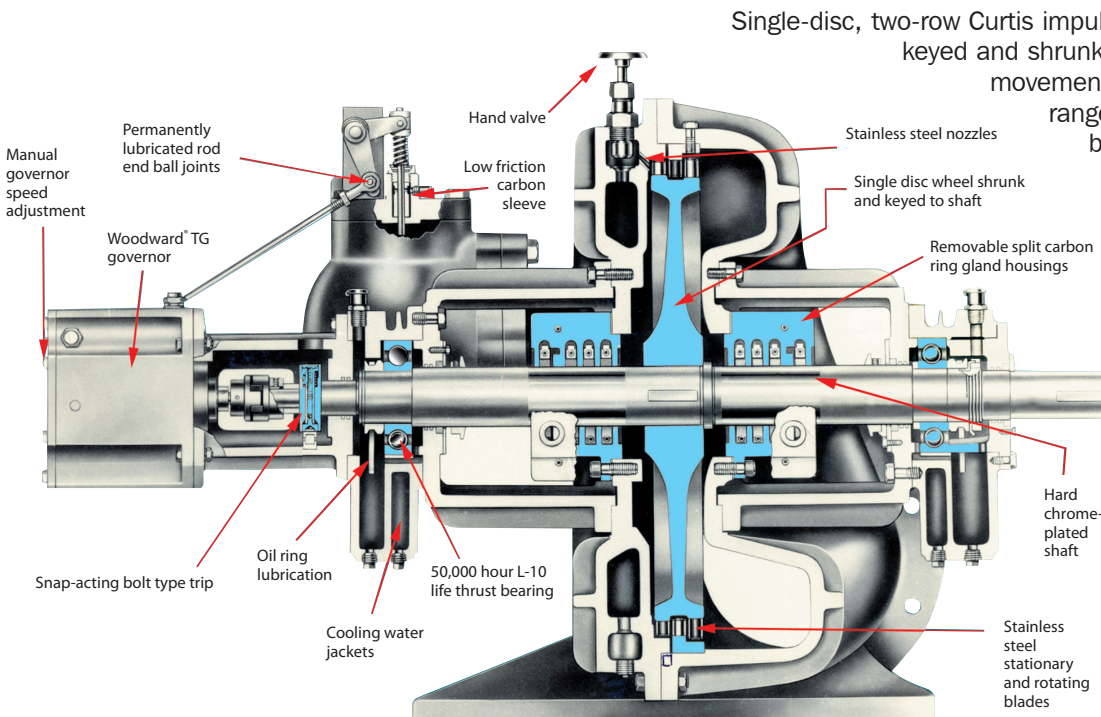
The overspeed trip actuating mechanism is a bolt-type, spring-restrained weight, positioned in the turbine shaft. At a pre-selected speed the bolt is released to unlatch the overspeed trip valve and completely stop the turbine.

The overspeed trip valve is a force-actuated, single-seated, piloted positive shutoff that is independent of the governor valve. It is designed to minimize pressure drop in the open position and instantly shut off steam when tripped by the overspeed trip mechanism. The valve can be manually reset against full-line pressure.

Governing Systems

The Woodward TG series, constant speed, oil relay governor is standard equipment for RLA/RLVA steam turbines. Other governing systems can be supplied if required to meet operating conditions or NEMA D specifications.

Rotors, Bearings, Sealing Glands



Single-disc, two-row Curtis impulse-type wheels, shouldered, keyed and shrunk to the shaft, prevent wheel movement throughout the turbine speed range. Turbine wheels are located between the bearings. Balancing and vibration testing are in compliance with the dynamics section of API 611.

Antifriction bearings are standard on RLA/RLVA turbines rated for 50,000-hour L-10 life for increased reliability. Bearings are remote from the hot casing allowing operation at higher steam temperatures without lube oil or water cooling systems. Split carbon ring sealing glands are readily accessible and easy to remove without disturbing other parts of the turbine.

For more information on **RLA/RLVA single-stage steam turbines**, contact our Worcester, MA Technology Center at:

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Standard Features

- Direct drive, oil relay (Woodward TG series) or NEMA Class A constant speed governor
- Overspeed mechanical trip and shut off system
- Manual speed changer
- Curtis type wheel
- Removable carbon ring sealing glands
- Built-in removable steam strainer
- Lagging blanket insulation (API applications)

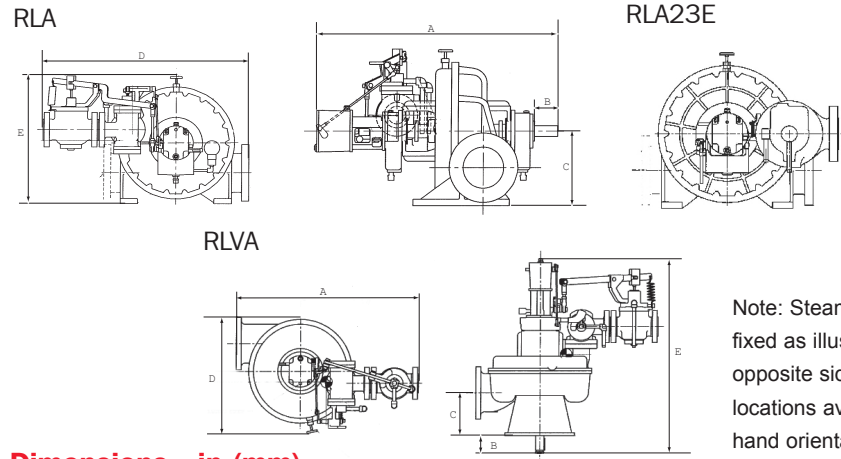
Optional Features

- NEMA Class D governors and variable speed governors
- Solenoid trips for remote shutdown
- High backpressure trip
- Forged steel wheels
- Manual nozzle hand valves
- Special and double shaft extensions
- Copper-free construction for corrosive atmosphere
- High back pressure construction to 165 psig

Maximum Capabilities

Model	Power HP (kW)	Inlet Pressure PSIG ₁ (BARG)	Inlet Temp °F (°C)	Exhaust PSIG ₂ (BARG)	RPM	Inlet Dia. In (mm)	Exhaust Dia. In (mm)
RLA-12L	106 (79)	670 (46)	825 (440)	105 (7)	6000	1.5 (40)	3 (75)
RLA-16L	242 (180)	670 (46)	825 (440)	165 (11)	5000	1.5 (40)	4 (100)
RLA-16E	320 (239)	670 (46)	825 (440)	165 (11)	5000	2 (50)	4 (100)
RLA-20L	260 (194)	670 (46)	825 (440)	165 (11)	4300	2 (50)	6 (150)
RLA-23L	1000 (746)	670 (46)	825 (440)	165 (11)	4300	3 (75)	8 (200)
RLA-23E	1000 (746)	700 (46)	825 (440)	165 (11)	4300	4 (100)	8 (200)

RLVA Same sizes and capabilities as RLA models but in vertical orientation



Note: Steam inlet locations are fixed as illustrated. (RLA23E is opposite side). Steam exhaust locations available as right or left hand orientation.

Dimensions - in (mm)

RLA	RL12L	RL16L	RL16E	RL20L	RL23L	RL23E
A	39 (997)	44 (1075)	44 (1075)	44 (1075)	48 (1216)	48 (1216)
B	3 (75)	3.5 (89)	3.5 (89)	3.5 (89)	4.5 (114)	4.5 (114)
C	10 (254)	12 (295)	12 (295)	13 (333)	14.5 (368)	14.5 (368)
D	34 (853)	37 (948)	40 (1000)	42 (1070)	47 (1192)	38 (968)
E	24 (603)	26 (667)	26 (667)	28 (711)	30.5 (775)	30.5 (775)
RLVA	RLV12L	RLV16L	RLV16E	RLV20L	RLV23L	RLV23E
A	33.5 (853)	37 (948)	40 (1000)	42 (1070)	47 (1192)	35 (886)
B	3 (75)	4.5 (114)	4.5 (114)	4.5 (114)	4.5 (114)	4.5 (114)
C	10 (254)	11 (283)	11 (283)	10 (254)	11 (280)	11 (280)
D	20 (500)	24 (605)	24 (605)	28 (705)	30 (759)	30 (759)
E	41.5 (1953)	46 (1162)	46 (1162)	46 (1162)	50 (1275)	50 (1275)

