

VIP Parts Program

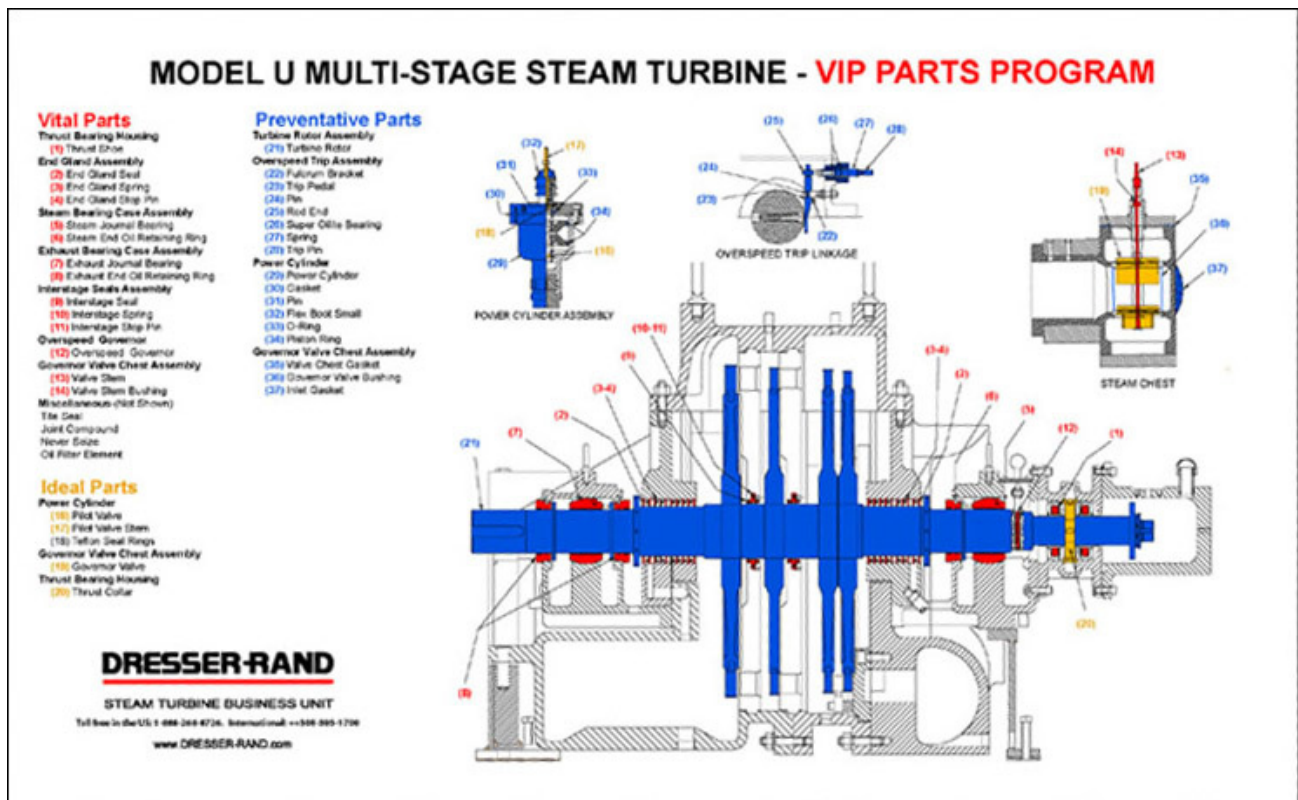
Essential Parts Program for Steam Turbines

Dresser-Rand provides a variety of parts solutions to fit clients' needs.

The VIP parts program is an illustrated parts guide for single-stage models SST 500/700, RLA, RLVA, RLHA, and multi-stage models R, U, and K. The program is designed to provide guidance on when and which parts to order for your scheduled maintenance program. Dresser-Rand recommends purchasing vital parts with your new equipment, ordering ideal parts prior to your first major (cover off) inspection, and keeping both vital and ideal parts on-hand throughout the life of the turbine to help insure faster repair turnarounds.

There are three parts categories:

- **Vital Parts:** High-wear parts that require regular maintenance
- **Ideal Parts:** Low- to medium-wear parts that require occasional replacement
- **Preventative Parts:** Critical parts normally inspected during first major scheduled maintenance.



A sample VIP parts guide

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Form 2208

Vital Parts

Vital parts are high-wear parts that should be purchased as spares with each new turbine and inventoried throughout the life of the turbine. Regular inspection and replacement of these parts is important to the life of the unit. The turbine's user manual will have a schedule of recommended maintenance. Replacing these parts, as needed, will help keep the equipment running efficiently and may help avoid costly repairs.

Dresser-Rand also offers a convenient steam turbine kit box that is customized with the appropriate vital parts for each steam turbine. Ask your D-R representative for more information.



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■ Steam turbine kit box

Ideal Parts

Ideal parts are not considered high-wear parts but may need replacement during the first major inspection. The turbine's user manual will have a schedule of recommended maintenance. A good practice is to order a complete set of ideal parts before the first major inspection to insure a faster maintenance turn-around.

Preventative Parts

Preventative parts are long term or critical, continuous use parts (such as a rotor) that are needed for planned overhauls or when a major repair is required. These parts should be inventoried for unit is in a critical continuous operation and where no backup is available or where the unit is installed in a remote location. D-R clients can also take advantage of the D-R Rotor Storage Program. More information on the Rotor Storage Program can be found at www.dresser-rand.com.

VIP sheets are included with applicable user manuals. If more copies are needed, they are available through your D-R representative, or call:

(For single-stage steam turbines)
US toll free: 888-876-8726
International: (Int'l +1) 508-595-1700

(For 500/700 single-stage turbines)
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